## DuraSurf<sup>\*\*</sup>2001\_

## by CROWN PLASTICS

Since 1991, our standard product has become the industry standard for sintered base material. In that time, nearly every snowboard produced in North America using screen printed sintered base has been made with  ${\bf DuraSurf}^{\rm IM}$  2001.

As the leader and driving force behind the colored base phenomenon, **DuraSurf**<sup>IM</sup>
2001 is currently available in over 130
Pantone colors, with complete Pantone color matching capability available including fluorescents and metallics.



PROPERTY	UNITS	TEST METHOD	TYPICAL VALUES
Density	g /cc	ASTM D-1505	> 0.93
Average Molecular Mass	g / mol	ISO	6.5 million
	g / mol	ASTM D-4020	4.4 million
Melt Index	g / 10 min.	ASTM D-1238	0
Tensile Modulus	MPa	ISO 527	680
	PSI	ASTM D-638	98600
Coefficient of Thermal Exp.	Unit length / °F	ASTM D-0696	1.1 x 10 <sup>-4</sup>
Shrinkage	%, linear / trans.	Internal	7 / 2.7
Wax Absorption	mg. / cu.c	Internal	TBD
Abrasion Resistance	Index	Sand Slurry	0.588
Izod Impact Resistance	J/m	ASTM D-256	No failure
Thermal Response	Linear / trans.	Internal	< 2% / < 1%
% Crystallinity	%	DSC anal.	53

